

Specification Section 08394

Low Range Blast Resistant Stainless Steel Door Model DB-100-SS

PART 1 - GENERAL

1.2 Scope:

Furnish, and if required, install blast resistant door assembly where indicated on door schedule and specified. Unit shall include door leaf, frame, anchorage, latching hardware and hinge to resist the design requirements specified.

1.5 Submittals:

Before fabrication is started, manufacturer shall furnish _____ complete sets of submittal drawings, and if required, analysis calculations showing conformance *or* blast loading certification for Architect's approval. Drawings shall detail latching hardware, hinges, and frames to wall anchors, hardware functions, and if required, transom panels, door closers, thresholds and perimeter sealing devices. (*Optional:* Calculations shall bear the stamp and signature of a Registered Professional Engineer.)

1.6 Warranty:

Manufacturer shall warrant its products to be free of defects in labor and material for one year after shipment.

PART 2 - PRODUCT

2.1 Design Basis:

Low range blast resistant door system as shown on drawings shall be Sonicbar® series Model DB-100-SS manufactured by Protective Door Industries, Chicago, IL 60617 at 708/331-2515 or prior approved equal. Door manufacturer shall submit evidence of having been engaged in the successful design and manufacture of blast resistant door assemblies for a minimum of 10 years.

2.2 Design Criteria:

Door system shall be designed to resist a positive blast force of up to 1.5 PSI static equivalent loading at _____ % rebound (if not specified, 100% rebound percentage will be used) with the positive pressure acting to _____ (seat the door into the frame [hinge side] *or* unseat the door against the hardware [stop side]). Door system shall be undamaged and fully operable after application of the specified blast load.

Steel material shall conform to the standards of the American Institute of Steel Construction. All work shall be assembled using all welded construction per the standards of AWS D1.1 and D1.3. Welds to be of a size and type as required per the blast load analysis criteria.

Fire rating: Where indicated on the door schedule, manufacturer shall submit certification that the doors are constructed of noncombustible construction for the degree of protection specified.

2.3 Fabrication:

2.3.1 Shop Assembly:

Blast doors shall be of fireproof construction, full flush, fiberglass insulated, 1⁷/₈" thk. and fabricated of 10 gauge carbon steel construction with internal stiffeners for reinforcement. The door side panels and latch edge shall be clad with 18 gauge Type 304 stainless steel sheets with. (*Optional:* The door panel shall be all 11 gauge stainless steel internal construction with the sides and latch edge clad with 18 gauge Type 304 stainless steel.)

A non-removable astragal clad with 18 gauge stainless steel shall be attached to and swing with the inactive leaf of pair at the meeting style. Removable mullions are optional.

Frames shall be minimum 11 gauge formed Type 304 stainless steel, three-sided, set-up and welded, mitered, factory reinforced and template tapped for hardware. Frames to be equipped with appropriate anchors designed to transfer all blast loadings to adjacent walls or structural embeds.

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Transom panels and transom bars, if required, shall be designed to permit their complete removal for occasional access of equipment.

2.3.2 Hardware:

- A. Latching hardware shall be supplied by blast door manufacturer and certified as a complete system. The hardware shall not release under blast load or rebound.
- B. Single door and active leaf of pair shall be furnished with a single-point mortised latchset, reinforced to withstand the blast pressure specified. Single and active leaf of pair shall be operated by lever handle or exit bar device on the inside and lever handle on the outside. The door shall be prepared for key locking cylinder where indicated with the Masterkeyed core provided by the Owner. The inactive leaf of pair shall use factory modified manual top and bottom flush bolts. All exposed trim shall be stainless steel with US32D finish.
- C. A heavy-duty surface mounted door closer shall be non-hold-open type and included for the single or active door leaf where a U.L. Fire Label is required. Door and frame shall be factory reinforced for door closer. Closer shall be sprayed aluminum finish, BHMA symbol 689.
- D. The hinge shall consist of a blast resistant continuous 11 gauge stainless steel hinge with stainless steel pin to resist the blast pressure specified. Door and frame shall be factory reinforced, drilled and tapped, and fitted for hinges. Exposed hinge surfaces shall have a brushed stainless steel finish.

2.3.3 Vision Panel:

Openings marked on the door schedule to contain a vision panel shall be equipped with a blast resistant 10-inch x 10-inch (clear opening) vision lite. The door leaf will have factory prepared cut-outs and reinforcements. Suitable glass and glazing materials, either wire or laminated glass shall be included, with the glass composite and thickness determined by the blast door manufacturer.

2.4 Finish:

All tool marks and imperfections shall be removed and exposed welded joints dressed smooth. Surfaces shall be cleaned and/or ground smooth. Exposed surfaces of door leaf and frame shall be polished to a brushed stainless steel finish similar to a #3 texture. All grain shall be vertical.

PART 3 - EXECUTION

3.1 Storage:

Prior to installation, cover and store all materials in a dry, protected location to prevent damage.

3.2 Installation:

Installation of materials shall be performed by Contractor's skilled mechanics or by manufacturer's trained personnel. Installation shall be in strict accordance with installation instructions and approved installation drawings provided by the door manufacturer. Frames and embeds shall be installed plumb, level, square and rigid. Doors shall be securely hung in place and adjusted for proper operation and ease of swing. All latch bolts shall fully extend into strike cut-outs. Remove protective covering after construction phase is complete.